

REACTION INJECTION MOLDED MEMBERS
AND METHOD OF FORMING

ABSTRACT OF THE DISCLOSURE

Reaction injection molded (RIM) members and a method for forming such members are provided. The members can be formed in a mold cavity defining a contour that corresponds to the desired contour of the members. A foam material,
5 such as a combination of polyol and isocyanate is injected into the cavity with a blowing agent so that the foam material expands to form the low density member. The average density of the member can be less than about 6 pounds per cubic foot.

CLT01/4601300v1